

CLEAR-CURE 100, 150 & 200 DH

Clear, water-based, dissipating, hydrocarbon resin-type curing compound.



HOW IT WORKS

Applied to the surface of freshly placed concrete, Clear-Cure DH quickly forms a moisture vapor-resistant membrane, preventing rapid evaporation of concrete mixing water necessary for proper concrete cure and strength development.

APPLICATIONS

- ◆ Use on horizontal concrete surfaces following final finishing.

ADVANTAGES

- ◆ Available in 10%, 15% and 20% solids versions.
- ◆ Promotes retention of original mixing water during the early curing stages, allowing concrete to develop maximum strength, density and surface hardness.
- ◆ Minimizes concrete surface crazing and cracking from excessive moisture loss, especially during hot and/or windy weather.
- ◆ Provides temporary resistance to rain shower damage and penetration of dirt, oil, grease, tire marks, etc. that can stain concrete during construction, reducing final cleanup costs.
- ◆ Prevents adhesion of mortar and concrete splash during construction, aiding clean up.
- ◆ Does not contain any waxes, paraffins, gums or oils.
- ◆ Typically dries to a dust and tack-free state in 30 minutes.
- ◆ Typically dissipates within 30-90 days. (See PRECAUTIONS)
- ◆ Complies with ASTM C 309, Type 1, Class A & B and AASHTO M 148, Type 1, Class B. Contact Nox-Crete for more details. Compliant with USDA requirements for incidental food contact.
- ◆ Green Engineered™ – better for health and the environment.
- ◆ Meets all federal and state VOC requirements.

▲ PRECAUTIONS ▲

- ◆ Do not use on architectural concrete or where cured concrete surface color appearance is critical.
- ◆ Do not use where treated surfaces are to be covered with concrete or plaster.
- ◆ Do not use with other floor sealers, treatments, bondbreakers, sealants, adhesives, resilient tile floor

coverings, concrete paints, etc. that may contact surfaces treated with Clear-Cure DH without prior site test to determine compatibility.

- ◆ Heavy applications of Clear-Cure DH may lead to a slight yellowing effect when exposed to ultraviolet light from the sun, but will typically disappear within a few weeks.
- ◆ Treated surfaces may be slippery prior to drying and when wet with water or liquids after drying.
- ◆ Numerous factors, including sunlight exposure, product application rate and alkalinity conditions, can either positively or negatively affect the oxidation or rate of dissipation of Clear-Cure DH.
- ◆ Complete removal of unoxidized or partially oxidized Clear-Cure DH films may require the use of solvent-based strippers, sandblasting or other mechanical means.
- ◆ Protect from freezing. If allowed to freeze, product packaging may rupture and the emulsion stability of this product may be affected, making it difficult to keep product mixed during application. Product that is suspected of freezing should not be used.
- ◆ Verify that product is within the “USE BY” date stated on product packaging. Do not use expired product. The use of expired product may result in poor product performance or failure.
- ◆ Not recommended for application when the air temperature is less than 40° F (4° C).

USE INSTRUCTIONS

- ◆ Request current product literature, labels and material safety data sheets from manufacturer and read thoroughly before product use.
- ◆ Site environmental conditions, substrate conditions and concrete mix design have a major effect on product selection, application methods, procedures and rates, appearance and performance. Product literature provides general information applicable to some conditions. However, an adequate production test application by the purchaser or installer in advance of field scale use is mandatory (irrespective of any other verbal or written representations) to verify that product and quantities purchased can be satisfactorily applied and will achieve desired appearance and performance under intended use conditions.
- ◆ Clear-Cure DH is shipped ready to use. Do not dilute. Mix well before using, avoiding incorporating air into product.
- ◆ Typical application rate varies with substrate conditions

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Cures / Cure & Seal Compounds



chemical solutions to concrete problems

and range from 50-500 sf/gal (1.25 sm/L to 12.5 sm/L).

- ◆ Can be applied with brushes or rollers, but best results are achieved using lamb's wool applicators or low-pressure sprayers. Hand pump compression sprayers like Nox-Crete's Perfect Form & Concrete Sprayer provide good results for smaller areas. Large areas can be most economically treated with power sprayers. (NOTE: product is incompatible with many organic solvents and/or thinners that may be present as residue in sprayer interiors, hoses or pressure lines. Flush with warm detergent solution before applying Clear-Cure DH).
- ◆ Allow complete surface bleed water evaporation before application to prevent lack of membrane adhesion and poor curing performance.
- ◆ Apply at substrate temperatures over 55° F (13° C). Product can be applied at lower substrate temperatures above freezing but extended product cure time is required. Do not apply at air or substrate temperatures at or below freezing or when such temperatures are expected within 6 hours following application.
- ◆ Apply uniformly to point of saturation and appearance of continuous surface film IMMEDIATELY following final finishing and after disappearance of surface water sheen. Concrete should be damp, but not wet on the surface.
- ◆ Apply to vertical surfaces immediately following form removal.
- ◆ Avoid runs, puddles and over application.
- ◆ To achieve maximum curing performance, a second application should be made at right angles to the initial application. Second application can be applied as soon as the first application becomes tack free.
- ◆ Application equipment should be cleaned with soap and water promptly following use.

TECHNICAL DATA

	Clear-Cure 100 DH	Clear-Cure 150 DH	Clear-Cure 200 DH
Solids	10%	15%	20%
Color	Clear	Clear	Clear
Clarity	Clear	Clear	Clear
Odor	Pleasant	Pleasant	Pleasant
VOC	g/L <120	g/L <120	g/L <120
VP	<20.0 mmHg at 20° C	<20.0 mmHg at 20° C	<20.0 mmHg at 20° C
Bulk Density	8.29 lbs./gal. (993 g/L)	8.34 lbs./gal. (1000 g/L)	8.39 lbs./gal. (1007 g/L)
Flash Point	>105° F (>41° C)	>105° F (>41° C)	>105° F (>41° C)
Freeze Point	32° F (0° C)	32° F (0° C)	32° F (0° C)
Dry (Dust Tack)	30 minutes - 1 hour	30 minutes - 1 hour	30 minutes - 1 hour
Dry (light traffic)	12 hours	12 hours	12 hours
Dry (normal)	24 hours	24 hours	24 hours
Recoating Time	1 hour	1 hour	1 hour

Complies with ASTM C 309, Type 1, Class A & B and AASHTO M 148, Type 1, Class B. Compliant with USDA requirements for incidental food contact.

PACKAGING

Packaged in 5 gal (19 L) pails and 55 gal (208 L) drums.

SHELF LIFE

Shelf life is one year. Use before the "USE BY" date stated on product packaging.

HANDLING/STORAGE

Store in a dry location within a temperature range between 40° F (4° C) and 100° F (38° C).

AVAILABILITY & TECHNICAL SERVICES

In addition to corporate offices in Omaha, Nebraska, NOX-CRETE Products Group maintains regional offices and distribution centers in principal markets throughout the world. For source or technical information, call 800-669-2738 or 402-341-2080.

LIMITED WARRANTY

NOTICE-READ CAREFULLY

CONDITIONS OF SALE

NOX-CRETE offers this product for sale subject to, and Buyer and all users are deemed to have accepted, the following conditions of sale and limited warranty which may only be varied by written agreement of a duly authorized corporate officer of NOX-CRETE. No other representative of or for NOX-CRETE is authorized to grant any warranty or to waive limitation of liability set forth below.

WARRANTY LIMITATION

NOX-CRETE warrants this product to be free of manufacturing defects. If the product when purchased was defective and was within use period indicated on container or carton, when used, NOX-CRETE will replace the defective product with new product without charge to the purchaser.

NOX-CRETE makes NO OTHER WARRANTY, either express or implied, concerning this product. There is NO WARRANTY OF MERCHANTABILITY. In no case shall NOX-CRETE be liable for special, indirect or consequential damages resulting from the use or handling of the product and no claim of any kind shall be greater in amount than the purchase price of the product in respect of which damages are claimed.

INHERENT RISKS

NOX-CRETE MAKES NO WARRANTY WITH RESPECT TO THE PERFORMANCE OF THE PRODUCT AFTER IT IS APPLIED BY THE PURCHASER, AND PURCHASER ASSUMES ALL RISKS ASSOCIATED WITH THE USE OR APPLICATION OF THE PRODUCT.